

## **HOLEMAKER PRO 40**

## **DURABLE & VERSATILE MACHINE**





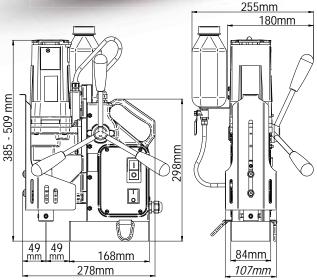
The Holemaker Pro 40 is a highly versatile, durable machine, offering exceptional value for money. This quality European machine features a 1020 watt industrial motor, powerful dual coil magnet and cutting capacity of 40mm diameter and 52mm depth using Holemaker Cutters. Offered standardly with a grub screw arbor system, which gives a positive fasten onto Holemaker cutters. Available as an option is a Quick Grip arbor system.

The through cutter coolant feed, with an external side mounted gravity feed coolant tank ensures smooth fast clean hole cutting. The feed handles can be placed on either the left or right hand side, for increased versatility.

An optional drill chuck system is available, giving the ability to use twist drills up to 13mm Diameter. The drill chuck system replaces the entire weldon arbor, allowing the full stroke of the machine to be utilised when using drill bits.

Dort No.	HMPRO40		
Part No.	HIVIPRU4U		
Capacity ( Diameter )	40mm		
Capacity ( Depth )	52mm		
Capacity (Twist Drill)	13mm		
Motor Power	1020Watt		
Input Power	1100Watt Single Phase 240V		
Speed	440rpm		
Weight	12.5kg		
Magnetic Dead Lift	10650N-m on 25mm Steel Plate		
Stroke	124mm		
Height ( min / max )	385 / 509mm		
Through Spindle Coolant System			
Smart Magnet Technology	art Magnet Technology to ensure sufficient Magnetic Adhesion		
Supplied In Metal Carry Case with Cutter Guard & Safety Strap			





#### **Optional Accessories & Consumables**



### **Holemaker Cutters**

Over 700 different types and sizes, stocked. Our diverse range of styles and wide range of sizes means that even the most demanding jobs can be completed successfully.

- Ability to cut difficult materials such as Bisalloy, Wear Plate, Stainless Steel and Exotic Alloys
- · Large diameters and depths
- General engineering
- Railway line and more!



### **Twist Drill Chuck**

Complete setup to adapt your Holemaker Machine to use twist drill bits.



### Countersinks

- With 3/4" Weldon Shank for use in Magnetic Base Drilling Machines
- 3 flute high speed steel

P	Part No.	Size Maximum	Angle	Shank Diameter
S	SCS90/30	30mm	90°	3/4" (19.05mm)
S	SCS90/40	40mm	90°	3/4" (19.05mm)
S	SCS90/55	55mm	90°	3/4" (19.05mm)

## **HOLEMAKER PRO 40Q**

# AS PER THE HOLEMAKER PRO 40 WITH QUICK GRIP ARBOR SYSTEM





The Holemaker PRO 40 is available with the option of a Quick Grip Arbor System.

This arbor offers a fast, and tool-less approach to inserting and removing Holemaker Cutters. The Quick Grip Arbor System is suitable for use with standard Weldon shank annular cutters with 2 flat sections at 90°, as well as Holemaker Universal Shank Cutters.

Part No.	Description
HMPRO40QG	Holemaker Pro 40 with Quick Grip Arbor



## **HOLEMAKER PRO 40GR**

## AS PER THE HOLEMAKER PRO 40 WITH FEED GEAR REDUCTION SYSTEM





The Holemaker Pro 40 is available with Feed Gear Reduction. This unique feature reduces the gearing 2:1 on the down feed which makes for smoother hole cutting and ease of operation.

This feature is highly beneficial when drilling hardened steels such as bisalloy and wear plate, exotic alloys and wear plate etc.

Part No.	Description
HMPRO40GR	Holemaker Pro 40 with Feed Gear Reduction



## **HOLEMAKER PRO 40**

### **OPTIONAL DRILL CHUCK**

An optional drill chuck system is available for the Holemaker Pro 40, as pictured, giving the ability to use twist drills up to 13mm Diameter. The drill chuck system replaces the entire weldon arbor, allowing the full stroke of the machine to be utilised when using drill bits

- Suitable for use with Jobber drill up to 10.0mm
- Suitable for use with Stub drills up to 13.0mm

Part No.	Description
SA70102	13mm Drill Chuck & Adaptor To Suit PRO 40

